

FOILS

GOCCE

Product description ENG

Date 23.01.2026

DESCRIPTION

PET film coated with thermoplastic resins used for fabric and leather decoration with special relief effects. Resins can be applied to the substrate and can be colored superficially using colored foils.

ROLL PROPERTIES

- Print width : 1800mm
- Cardboard core diameter : 75 mm
- Roll diameter : 150mm in standard cardboard boxes
- Roll length : from 100 to 300 mt in standard cardboard boxes

PRINTING

Coating of resins on polyester film (transparent or matt).

APPLICATION SYSTEMS

Resins can be applied either with a flat press or with a calender.

The basic standard parameters for the transfer used by Sublitex are:

“FOILS gocce” application on fabric:

	Temperature	Pressure	Contact
Flat press	140-160 °C	from 15 Kg/cm ²	5/10 sec.

	Temperature	Pressure	Speed
Calender	140-160 °C	from 15 Kg/cm ²	from 3 to 7 mt/minut

“FOILS gocce” application on leather:

	Temperature	Pressure	Speed
Calender	125-140 °C	from 15 Kg/cm ²	from 3 to 7 mt/minut

To optimize operating conditions, we recommend running tests with actual production parameters, verifying means of transfer and support to be decorated (fabric, leather, etc.)

It is recommended to wait at least 24 hours before removing the film.

Different film-remove methods ("dry" or "soft") could change by excess or by default the final color.



Cap. Soc. Euro 1.000.000 i.v.
Nr. R.E.A. CN-313093
Cod. Fisc. / P.I. IT
03737080048

Società con unico socio

Società soggetta all'attività di
direzione e coordinamento
di Miroglio S.p.A.

Sublitex s.r.l.
Strada Tagliata 25
12051 Alba CN - Italy
sublitex@miroglio.com
t. (+39) 0173 298741

Sede legale:
Via S. Barbara 11
12051 Alba CN - Italy
sublitex.com

Before transferring the paper/film product, the support and the product paper/film must be checked, so that the print transfer process works correctly. The responsibility of the supplier is limited to the first 25 meters of transferred fabric/support.

APPLICAZIONE DI SUBLITEX CON “FOILS gocce”

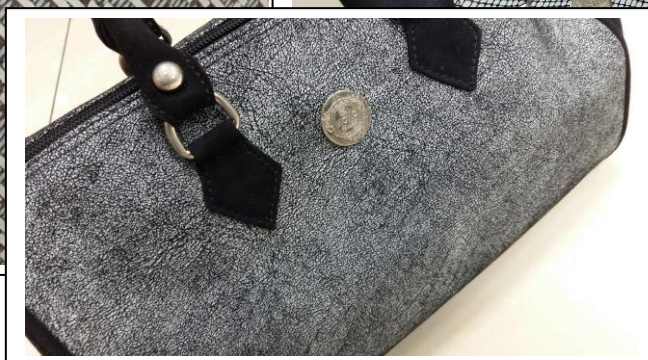


TESSUTO DECORATO A MOTIVO CON EFFETTI

NERO, ARGENTO E ORO



ACCESSORI DI PELLETERIA DECORATI CON “FOILS gocce” DI SUBLITEX



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QUALITY AND R&D

Internal quality checks are carried out by comparing a sample application of the surface to decorate directly with the first standard production.

TYPE OF FABRIC / SUPPORT TO BE USED

The fabric to be decorated must not have a surface with "high hairs", in particular the maximum height of the hairs must not exceed 2mm.

The fabric to be decorated must be free of any preparation and finishing products:

- NO silicones
- NO softeners
- NO finishing

WASHING RECOMMENDATIONS

Internal tests show that the optimal washing conditions are :

- 30°C cycle "soft"
- NO dry clean
- NO bleaching
- NO ironing

PACKAGING

Bubblewrap and cardboard boxes.

STORAGE

Keep in a dry and ventilated place, protect from sources of heat and sunlight.

PRODUCT EXPIRY

6 months after the production date in the above-mentioned conditions.

WARNINGS

Sublitex does not respond to applications that did not follow the given dates and the appropriate preservation of the product.

State of Art

The above information, currently reflecting our "State of the Art" and are disclosed by us without any commitment. Future modifications and revisions are possible in accordance with technological and business evolution. It is intended for the buyer to verify the information given according to its technological and plant expertise.



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